



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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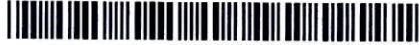
D3436-044
Job Sheet 179688



Part No: D3436-044

Job Qty: 2 ea

Part Name: Step RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/6/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP A 05.05.11 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/6/18	7/6/18	0.00	0.00	Start Up Machining-2		1/32
100	Large Fab	2 pcs	7/6/18	7/6/18	0.00	5.13	Large Fab 4		1/32
110	Bandsaw	2 pcs	7/6/18	7/6/18	0.00	2.04	Bandsaw1		1/32
120	QC	2 pcs	7/6/18	7/6/18	0.00	0.00	QC9		CL
130	QC	2 pcs	7/6/18	7/6/18	0.00	0.00	QC5		CL
140	Powdercoat	2 pcs	7/6/18	7/6/18	0.00	0.44	Powdercoat2		1/32
145	HandFinish	2 pcs	7/6/18	7/6/18	0.00	0.66	HandFinish3		1/32
150	QC	2 pcs	7/6/18	7/6/18	0.00	0.00	QC3		1/32
155	Small Fab	2 pcs	7/6/18	7/6/18	0.30	0.68	Small Fab-3		1/32
160	QC	2 pcs	7/6/18	7/6/18	0.00	0.00	QC5		1/32
170	Packaging	2 pcs	7/6/18	7/6/18	0.00	0.00	Packaging3-1		1/32
180	QC21-SA	2 Ea	7/6/18	7/6/18	0.00	0.00	QC21		1/32

M 138834

START: 10:15

OUT: 4:00

FINISH: 10:45

DAS 53

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3436-4	Right Step	2 Ea (1 ea)	90-Start up Operation	(F156780 (1))
D3436-5	Bushing	8 Ea (4 ea)	90-Start up Operation	F155000
D3436-7	Cap	2 Ea (1 ea)	90-Start up Operation	130593
D3436-9	Pad	4 Ea (2 ea)	90-Start up Operation	5041217
D3436-1	Clamp	2 Ea (1 ea)	155-Small Fab	156263

wing walk

5080995

5084242

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3436-4	2	1	0
	D3436-5	8	21	0
	D3436-7	2	4	0
	D3436-9	4	0	0
155-Small Fab	D3436-1	2	5	0

Start 3:00 - 336

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																						
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																																																				
Description Work Order Deviation			Disposition																																																					
1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632 - 6200 Email: sales@dartaero.com www.dartaerospace.com Container No: S084594 Part: D3436 - 044 Job No: 179688 Serial No/Batch: S084594 Revision: Inspector: Exp Date: Instructions: Date: 06/26/18					Completed By																																																			
					Lead hand / Supervisor Approval Verification																																																			
					QC / QA Coordinator Approval																																																			
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr><td>Environment</td><td>☐</td><td>No Re-verification</td><td>☐</td></tr> <tr><td>Design</td><td>☐</td><td>Operator</td><td>☐</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>Offset/Setup</td><td>☐</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Supplier</td><td>☐</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Training</td><td>☐</td></tr> <tr><td>Material</td><td>☐</td><td>Use for Testing</td><td>☐</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Poor Information</td><td>☐</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td><td>☐</td></tr> <tr><td>LOA</td><td>☐</td><td>Product Improvement</td><td>☐</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improvement</td><td>☐</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td><td>☐</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td><td>☐</td></tr> </table>			Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	<table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:33%; vertical-align: top;"> Heat Treat Wave/Twist in Tube Marks/Chatter </td> <td style="width:33%; vertical-align: top;"> Cut Too Short Instructions Incomplete/Unclear Drill Holes </td> <td style="width:33%; vertical-align: top;"> Mislabeled Fit/Function Misaligned/off center </td> </tr> </table>			Heat Treat Wave/Twist in Tube Marks/Chatter	Cut Too Short Instructions Incomplete/Unclear Drill Holes	Mislabeled Fit/Function Misaligned/off center
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